

On page 16, please rewrite the paragraph beginning at line 15² as follows:

The core tablet is seal coated with an Opadry material or other suitable water-soluble material by first dissolving the Opadry material, preferably Opadry Clear, in purified water. The Opadry solution is then sprayed onto the core tablet using a pan coater under the following conditions: exhaust air temperature of 38-42°C; atomization pressure of 28-40 psi and spray ~~spay~~ rate of 10-15 ml/min. The core tablet is coated with the sealing solution until a theoretical coating level of approximately 2% is obtained.

On page 22, please rewrite the paragraph beginning at line 7 as follows:

The seal coating is prepared by dispersing 0.174 kg of Opadry Clear in 3.478 kg of ethanol and mixing the dispersion for 15 minutes. The dispersion is then ~~than~~ sprayed onto approximately 13.174 kg of the 1000 mg metformin HCl membrane coated tablets using a 24" O'Hara Labcoat III pan coater. The seal coat is applied to the 1000 mg metformin HCl membrane coated tablets with the following conditions:

Spray Rate	10-30 ml/gun/min
Exhaust Temperature	25-45°C
Atomization Air Pressure	20-40 psi
Pan Speed	6-12 rpm
Pattern Air Pressure	20-40 psi
Inlet Air Flow	250-450 CFM

On pages 22-23, please rewrite the paragraph bridging pages 22-23 as follows:

Once the pioglitazone coating has been applied, an aesthetic or color coating of Opadry II White is applied to the pioglitazone coated tablet. The color coating is prepared by dispersing about 0.220 kg of Opadry II White in 4.407 kg of ethanol. The Opadry II White suspension is then ~~than~~ applied to the pioglitazone HCl coated tablets using a 24" O'Hara Labcoat III pan coater using conditions similar to those described above for the seal coating. Once the color coating is applied, the tablets are polished using 0.004 kg of Candelilla wax powder.